



- A continuous without pulse vortex is more suggested, rather than pulse vortex, this is not a mandatory requirement but sample results with types of solvent shall be compared.

### 3) SOLID PHASE EXTRACTION

Above two methods are used with bio analysis, but when after performing the above two techniques still sample is unsuitable for analysis and need for a cleaner sample is required, we can go for solid phase extraction. The reasons can vary to select SPE processes are from:

- **Too dirty** - contains other sample matrix components that interfere with the analysis.
- **Too dilute** - analyte(s) not concentrated enough for quantitative detection.
- Present **sample matrix not compatible** with or harmful to the chromatographic column/system.

#### General SPE approaches:

##### Bind & Elute Strategy

- Most common
- Bind: Analytes bind to tube, matrix comp. are washed off
- Elute: Eluent changed to remove analytes from tube
- Eluate is concentrated prior to HPLC or GC analysis

#### Fractionation Strategy (Form of Bind & Elute)

- Retain and sequentially elute different classes of compounds by modifying eluent pH or % organic.

Different type Retention which contains reversed phase, normal phase and ion exchange retentions.

Reversed phase retention: non-polar, hydrophobic interactions (lipophilic compounds), it will retain via vander waals or dispersion forces.

Normal Phase retentions: Polar interaction, dipole-dipole, Pi-Pi, Hydrogen bonding. Analyte with hydroxyl group, carbonyls, amines, functional group with resonance properties.

Ion Exchange retentions: Electrostatic attraction of charged functional groups of analyte to oppositely charged functional groups on the sorbent.

Eg. If sorbent is containing SO<sub>3</sub><sup>-</sup> group it will attract and bind NH<sub>3</sub><sup>+</sup> group present in sample analyte. The above type of exchange is called strong cation exchange, and vice versa for -NH<sub>4</sub><sup>+</sup> (Quat Ammonium) Group will attract and bind to CH<sub>3</sub>COO<sup>-</sup> group present in sample analyte, this type of ion exchanges are known as Strong anion exchange.

#### Types of ion exchange:

Mix Mode Cation Exchange (MCX) – Useful to retain Compounds with Positive charge.

Mix Mode Anion Exchange (MAX) – Useful to retain Compounds with Negative charge.

For cation exchange samples, acid wash can be optimized after sample loading to get a cleaner sample, while during elution it will follow like dissolves like fundamentals and applying a high strength of ammonium hydroxide in Methanol(5% or as optimized) will elute the sample.

Similarly for Anion exchange samples, basic wash can be optimized after sample loading to get a cleaner sample, while during elution it will follow like dissolves like fundamentals and applying a high strength of Formic acid in Methanol(2% or as optimized) will elute the sample.

HLB : Hydrophilic lipophilic balance is a reversed phase stationary phase made up from a specific ratio of two monomers, hydrophilic N-vinylpyrrolidone and lipophilic divinylbenzene. Universal sorbent for acidic, basic, and neutral compounds.

Other modes are also available like WAX and WCX, these are for weaker acids and weaker base compounds, which will serially follow MCX and MAX respectively.

### General HLB protocol

Condition : 1 ml CH<sub>3</sub>OH

Equilibrate : 1 ml H<sub>2</sub>O

Load: 1 mL spiked sample\*\* (generally acidic conditions/ 2 units lower than its PKa

Wash (Mild Wash): 1 mL 5% CH<sub>3</sub>OH in H<sub>2</sub>O

Elute (Strong Elution): 1 mL CH<sub>3</sub>OH

Evaporate and Reconstitute: 40 °C/under nitrogen stream  
200 μL mobile phase

If the fraction from this step contains the analyte, make this adjustment for optimum sample recovery:

**Load:** The Oasis HLB sorbent has been found to retain ionized analytes more strongly than silica-based reversed-phase sorbents. However, recoveries may be enhanced when analyte ionization is suppressed.

For acidic analytes, adjust the sample pH to at least two pH units below the pKa of the acid.

For basic analytes, adjust the pH to at least two pH units above the pKa of the conjugate acid.

**Wash :** Recoveries of very polar analytes can be increased by using only 1 mL of water (not 5% methanol in water) as the wash solution.

**First Elution:** If an acceptable recovery of analyte(s) is obtained in this fraction (usually > 90%), no adjustments are necessary.

#### Second Elution:

For very nonpolar analytes, stronger solvents such as acetonitrile, methylene chloride or ethyl acetate may be substituted, or used in sequence. In addition, for ionizable analytes, methanol may needed to be modified with the addition of 2% acid or 2% base, as appropriate. If solvents stronger than methanol or acetonitrile are used for the elution, then a preliminary conditioning step should be performed prior to the methanol conditioning step. For example, if ethyl acetate is to be used as an eluent, condition the cartridge with 1 ml of ethyl acetate, followed by 1 ml of methanol and 1 ml of water.

### Generic Oasis MCX (pKa 2-10) Method for Extraction of Basic Compounds(WAX Also pKa <1 Strong Acid)

Condition: CH<sub>3</sub>OH

Equilibrate: H<sub>2</sub>O

Load: Spiked and acidified sample

Wash 1: 2% HCOOH in H<sub>2</sub>O

Elute 1 (Wash 2): CH<sub>3</sub>OH

Elute 2: 5% NH<sub>4</sub>OH in CH<sub>3</sub>OH

Evaporate and Reconstitute: 20% CH<sub>3</sub>OH in H<sub>2</sub>O

### Generic Oasis MAX (pKa 2-10) Method for Extraction of Acidic Compounds(WCX Also pKa > 10 strong bases)

Condition: CH<sub>3</sub>OH

Equilibrate: H<sub>2</sub>O

Load: Spiked and acidified sample

Wash 1: 5% NH<sub>4</sub>OH in H<sub>2</sub>O

Elute 1 (Wash 2): CH<sub>3</sub>OH

Elute 2: 2% HCOOH in CH<sub>3</sub>OH

Evaporate and Reconstitute: 20% CH<sub>3</sub>OH in H<sub>2</sub>O.

#### Sample Processing Care:

- While using RP phases like C18 it shall be taken care that SPE tube drying shall not be done, during conditioning and before sample loading.
- Select on the polarity from non-polar C18, C8, Ph and CN polar SPE tubes as per requirements.
- Over-drying care shall be taken care in each and every step for the above mentioned phases.
- Tubes arrangements in SPE and functioning of SPE will always decide the uniformity of extracted samples.
- Only in some cases you can give wash of mid polar solvents like Acetone, or non-polar solvent DCM, can be used with C18 phases not suitable for RP phases.

- During evaporation ensure that nozzles of evaporator are wiped with methanol before placing the samples, this will minimize the chance of possible contamination.
- Applying gradual pressure for proper elution is required.
- Always check the pressure before elution or any step during processing to avoid any sample error for quantification.
- Always ensure that tube is completely eluted before next SPE step.
- Always ensure uniform volume in all tubes during SPE processing.

- By Centrifugation of samples before loading will help throughout smooth sample processing.
- For low intensity compounds elution in parts can maximize the recovery upto 30%. (500µL+500µL)
- Try to minimize use of basic buffers during sample preparation when using RP or phases like C18 this has shown phospholipids interferences or ion enhancements in the

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## SPORTS ACHIEVEMENTS OF 'MY IC'



- ⊙ Winner of interclass cricket tournament
- ⊙ Runners up in volleyball interclass tournament



## PLACEMENT STATUS OF 'MY IC' (JANUARY-2018)

sr. no.	Name of the industry	Post	NO. of students selected
1	LAMBADA, AHMEDABAD	Research Associate-Bio Analytical	1
2	GLENMARK PHARMA, ANKLESHWAR	QA OFFICER	2
3	LUPIN LTD., BHOPAL	PRODUCTION OFFICER	3

## NATIONAL SEMINAR ORGANIZED BY 'MY IC' WITH DEPARTMENT OF CHEMISTRY-SHUATS, ALLAHABAD ON 20<sup>TH</sup> JANUARY, 2018

### NATIONAL SEMINAR ON ADVANCEMENT IN CHEMICAL TECHNOLOGY- A GREEN PERSPECTIVE

